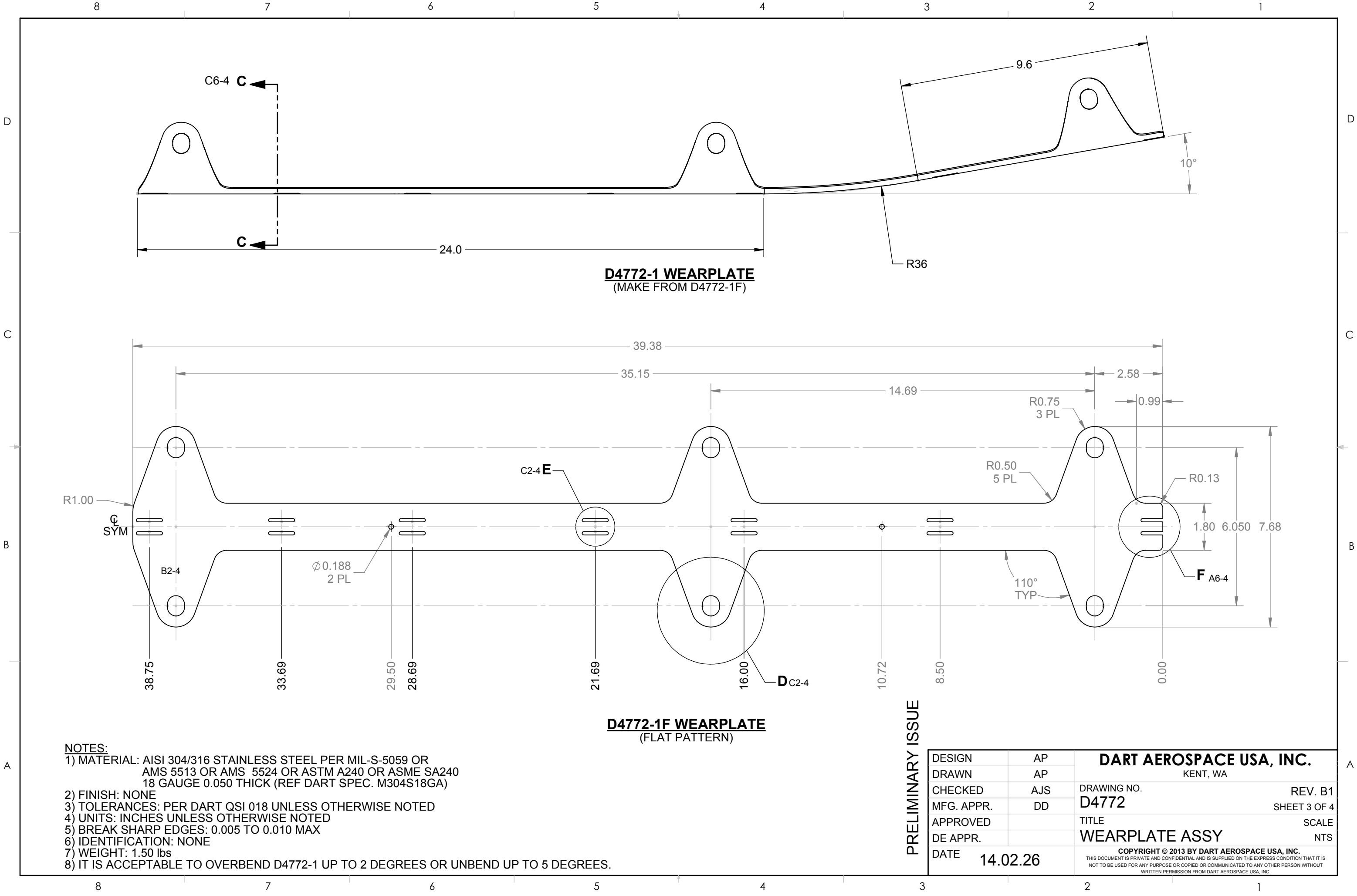
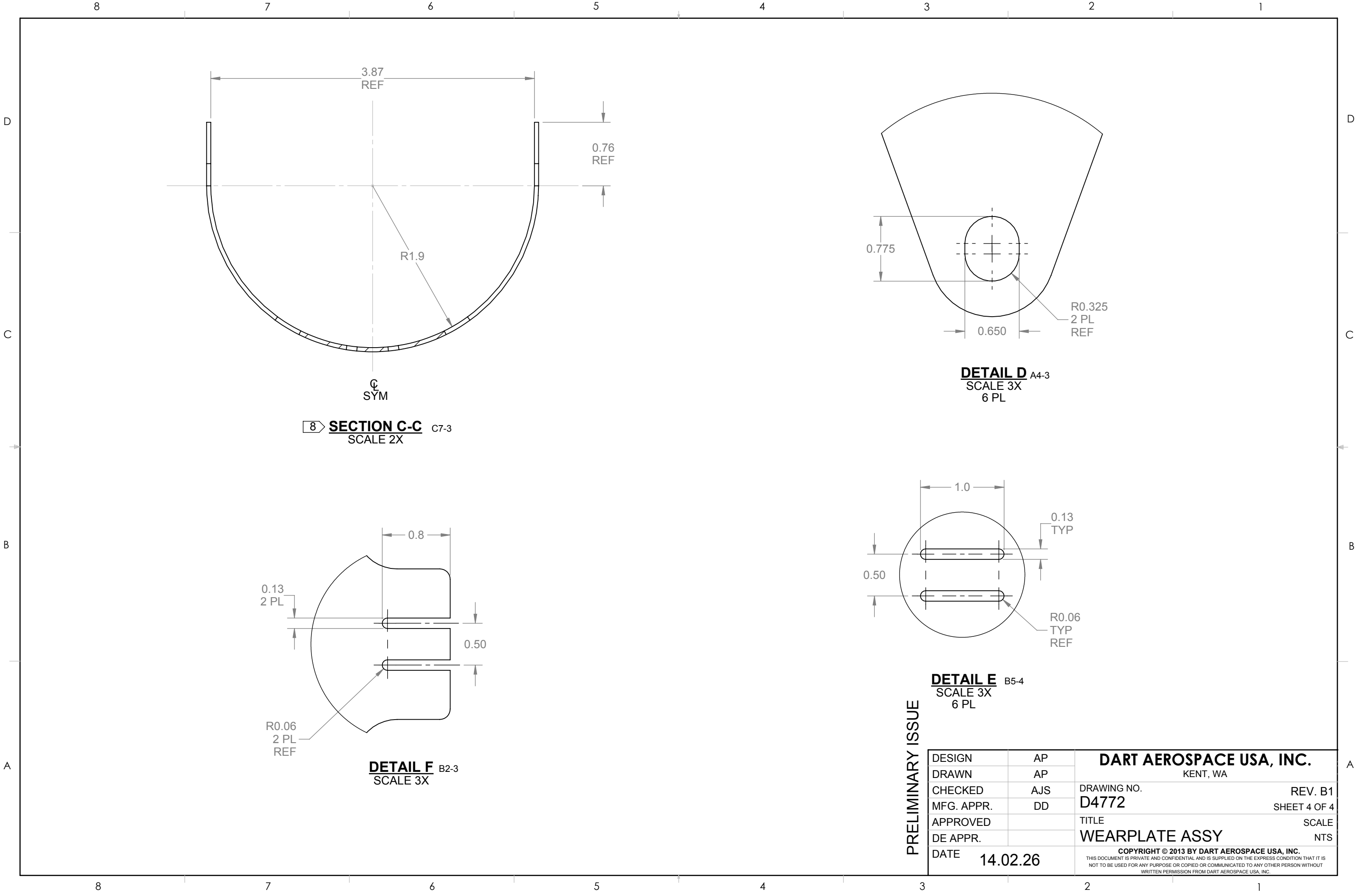


- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4772-041" AND B/N PER QSI 044 METHOD 6.1
 - 7) WEIGHT: 7.32 lbs
 - 8) WELDING: PER QSI 004. 2059B HARDCOAT WELD, 0.32 THICK X 0.50 WIDE, FLUSH WITH D4770-3 BAR ON LATERAL SURFACES, 12 PL
 - 9) TRANSFER DRILL $\varnothing 0.188$ HOLE FROM D4772-1 WEARPLATE TO D4770-3 BAR
 - 10) COAT ENTIRE TOP (CONCAVE) SURFACE WITH LAYER OF PLUS ONE ROCKGUARD 4715A, 0.020 - 0.040 THICK, PER QSI 005
 - 11) OPEN UP DRAIN HOLE IF NECESSARY TO $\varnothing 0.188$ AFTER APPLYING PLUS ONE ROCKGUARD

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